

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 444.0610ZN | L.21/00515/21 R | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 6X10 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|-----------------|----------------|-------|---------------|----|-----|
| | min. | max | | | |
| HEX A/F | 9,78 | 10,00 | 9,920-9,960 | 10 | 0 |
| HEAD THICKNESS | 3,85 | 4,15 | 4,030-4,090 | 10 | 0 |
| MAJOR DIAMETER | 5,79 | 5,97 | 5,810-5,850 | 10 | 0 |
| HEX A/C | MIN 11,050 | | 11,220-11,260 | 10 | 0 |
| C VALUE | 6 | 6,1 | 6,030-6,060 | 10 | 0 |
| THREAD OF ANGLE | 60,00 | | 59-60 | 10 | 0 |
| PITCH | 1,00 | | 1-1,010 | 10 | 0 |
| LENGTH | 9,70 | 10,29 | 9,930-10,170 | 10 | 0 |
| TAPPER | 1,50 | 4,00 | 2,50-3 | 10 | 0 |
| CP VALUE | MAX 5,120 | | 3,890-4,070 | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 3LE78 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|---|----|---|---|----|----|----|----|----|----|---|
| Valore rilevato Measured Value | | | | | | | | | | | |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

