

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 440TX.0306ZN | L.21/00113/30 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 3X6 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|-----------------------------|----------------|------|-----------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 5,70 | 6,00 | 5,73-5,79 | 10 | 0 |
| HEAD THICKNESS | 2,28 | 2,52 | 2,39-2,41 | 10 | 0 |
| T-10 GAUGE | GO; NO GO | | OK | 10 | 0 |
| RECESS DIAMETER | 2,82 | | 2,87-2,90 | 10 | 0 |
| RECESS DEPTH | 1,14 | 1,26 | 1,23-1,25 | 10 | 0 |
| PITCH | 0,50 | | 0,49-0,51 | 10 | 0 |
| MAJOR DIAMETER C | 2,98 | 3,06 | 3,02-3,04 | 10 | 0 |
| MAJOR DIAMETER D | 2,87 | 2,97 | 2,90-2,94 | 10 | 0 |
| POINT DIAMETER CP | 2,58 MAX | | 2,25-2,28 | 10 | 0 |
| POINT LENGHT | 2,00 | 3,00 | 2 | 10 | 0 |
| TOTAL LENGHT | 5,70 | 6,30 | 5,86-6,07 | 10 | 0 |
| TORSION | 15 KGF-CM MIN | | 26-28 | 10 | 0 |
| HYDROGEN EMBRITTLEMENT TEST | 48 HRS | | OK | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° XB294 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|--------|--------|--------|-------|-------|-------|-------|-------|-------|--------|-------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 21,000 | 80,000 | 10,000 | 4,000 | 2,000 | 5,000 | 4,000 | 4,000 | 1,000 | 22,000 | 1,000 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

