

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 421.06025ZN | L.21/00223/45 O | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 6X25 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|----------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| MAJOR DIAMETER | 5,79 | 5,97 | 5,85-5,86 | 10 | 0 |
| WIDTH ACROSS FLATS | 4,02 | 4,12 | 4,07-4,09 | 10 | 0 |
| WIDTH ACROSS CORNERS | 4,58MIN | | 4,62-4,66 | 10 | 0 |
| HEIGHT OF HEAD | 3,30(MAX) | | 3,00-3,10 | 10 | 0 |
| APPEARANCE | ISO 6157-1 | | OK | 10 | 0 |
| NOMINAL LENGHT | 24,58 | 25,42 | 25,17-25,33 | 10 | 0 |
| HEAD DIAMETER | 11,57 | 12,00 | 11,64-11,79 | 10 | 0 |
| HEX SOCKET DEPTH | 2,25 | 2,50 | 2,30-2,33 | 10 | 0 |
| C | REF 0,30 | | 0,52-0,55 | 10 | 0 |
| POINT LENGHT | MAX 2,00 | | 1,09-1,12 | 10 | 0 |
| THREAD | GO/NO GO | | OK | 10 | 3 |
| COATING THICKNESS | MIN 5UM | | 7,54-9,13 | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 62104 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|--------|--------|--------|-------|--------|----|----|----|----|----|---|
| | X100 | X100 | X1000 | X1000 | X100 | | | | | | |
| Valore rilevato Measured Value | 34,000 | 77,000 | 11,000 | 6,000 | 28,000 | | | | | | |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

