

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
415.06012ZN	L.21/00223/36 O		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6x12		ZINCATE

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	5,79	5,97	5,87-5,88	10	0
WIDTH ACROSS FLATS	4,02	4,09	3,06-3,08	10	0
WIDTH ACROSS CORNERS	4,58 MIN		4,61-4,64	10	0
HEIGHT OF HEAD	3,00	3,30	3,15-3,18	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	11,65	12,35	12,03-12,05	10	0
HEAD DIAMETER	9,60	10,00	9,89-9,91	10	0
HEX SOCKET DEPTH	2,08 MIN		2,19-2,27	10	0
R	0,50 MIN		0,60-0,70	10	0
POINT LENGHT	MAX 2,00		1,09-1,12	10	0
THREAD	GO/NO GO		OK	10	0
W (WALL THICKNESS)	0,74 MIN		0,80-0,83	10	0
DW	12,20 MIN		12,20-12,21	10	0
GRIP LENGTH	3,00 MAX		1,26-1,29	10	0
WASHER-FACE DIAMETER	12,90	13,60	13,05-13,13	10	0
DL	6,00 REF		6,95-6,97	10	0
COATING THICKNESS	5UM MIN		5,38-7,81	10	0
C	1	1,2	1,13-1,17	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°61924	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	36,000	75,000	11,000	7,000	22,000						

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

