

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>045.48130ZN</b>	<b>L.19/00375/78 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X13</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,79-7,86	10	0
WIDTH ACROSS CORNERS	8,71 MIN.		8,95-9,07	10	0
HEAD THICKNESS	4,15	4,45	4,15-4,19	10	0
WASHER DIAMETER	9,80	10,50	9,98-10,16	10	0
WASHER THICKNESS	1,00 MIN.		0,87-0,90	10	0
FIRST FULL THREAD UNDER HEAD	1,60 MAX		1,55-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,62-4,66	10	0
MINOR DIAMETER	3,43-3,58		3,52-3,58	10	0
PITCH	1,59		1,59-1,63	10	0
THREAD ANGLE	60°		58°06'-60°14'	10	0
THREAD LENGTH	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,10 MAX		3,89-4,04	10	0
DRILLING POINT LENGTH #2	5,75		6,62-6,78	10	0
TOTAL LENGTH	12,25	13,75	31,48-31,78	10	0
TORSION	66 KGF-CM MIN.		90-94	10	0
DRILLING TIME	7,0 SEC MAX		2,78-3,72	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°JV039	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	77	19	2	5	1	1	2	1	30	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>