

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
043TX.63600ZN	L.19/00375/66 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3x60		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	11,97	12,40	12,19-12,30	10	0
HEAD THICKNESS	3,80 REF		4,49-4,54	10	0
HEAD ANGLE	80°	82°	81°55'-82°	10	0
T-30 GAUGE	GO; NO GO		OK	10	0
RECESS DEPTH	2,45 MIN.		2,45-22,79	10	0
MAJOR DIAMETER	6,09	6,25	6,18-6,25	10	0
MINOR DIAMETER	4,70	4,88	4,73-4,83	10	0
PITCH	1,80 REF.		1,80-1,81	10	0
THREAD ANGLE	60°		59°20'-60°50'	10	0
WING WIDTH	7,80	8,20	8,01-8,07	10	0
WING LENGHT	3,50 REF.		3,34-3,56	10	0
WING THICKNESS	0,35	0,43	0,38-0,43	10	0
DEILLING POINT DIAMETER	5,40	5,55	5,49-5,52	10	0
LENGHT	17,00	18,00	17,38-17,53	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	58,75	61,25	59,31-59,55	10	0
TORSION	180 KGF-CM MIN.		240-250	10	0
DRILLING TIME	13 SEC MAX		3,8-5,9	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	6 RIBS ON CSK		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°XB707	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	92	15	7	6	1	1	2	N/A	59	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
6,50