

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>042.48450ZN</b>	<b>L.19/00375/44 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X45</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50	9,23-9,45	10	0
HEAD THICKNESS	3,00 REF		3,32-3,34	10	0
HEAD ANGLE	80°	82°	81°-84°	10	0
RECESS WIDTH	5,40		5,21-5,29	10	0
RECESS DEPTH #2	2,59	3,10	2,79-2,88	10	0
MAJOR DIAMETER	4,62	4,80	4,72-4,74	10	0
MINOR DIAMETER	3,50		3,49-3,52	10	0
PITCH	1,60		1,52-1,60	10	0
THREAD ANGLE	60°		60°-61°	10	0
DRILLING POINT DIAMETER	4,10 MAX		3,91-3,95	10	0
DRILLING POINT LENGHT #3	6,75		7,20-7,59	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	43,75	46,25	44,16-44,68	10	0
TORSION	66 KGF-CM MIN		98-102	10	0
DRILLING TIME	7,0 SEC MAX		2,5-3	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	N/A	27	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

