

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
041.55700ZN	L.19/00375/32 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	5,5X70		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	10,37	10,80	10,41-10,69	10	0
HEAD THICKNESS	3,65	3,95	3,80-3,82	10	0
RECESS WIDTH	6,50		6,42-6,47	10	0
RECESS DEPTH #3	2,49	3,15	2,73-2,82	10	0
RADIUS UNDER HEAD	R 0,80		0,70-0,90	10	0
MAJOR DIAMETER	5,26	5,46	5,30-5,36	10	0
MINOR DIAMETER	3,99-4,17		3,99-4,02	10	0
PITCH	1,80		1,80-1,82	10	0
THREAD ANGLE	60°		61°30'-63°	10	0
DRILLING POINT DIAMETER	4,80 MAX		4,54-4,60	10	0
DRILLING POINT LENGHT #3	7,75		8,05-8,30	10	0
THRAD LENGTH	FULL THREAD		OK	10	0
TOTAL LENGHT	68,50	71,50	69,30-69,55	10	0
TORSION	102 KGF-CM MIN		150-155	10	0
DRILLING TIME	11 SEC MAX		3,7-5,6	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	N/A	27	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50