

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>041.35095ZN</b>	<b>L.19/00375/16 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,5X9,5</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,81-6,86	10	0
HEAD THICKNESS	2,35	2,60	2,51-2,57	10	0
RECESS WIDTH	4,20		4,09-4,19	10	0
RECESS DEPTH #2	1,40	2,03	1,72-1,82	10	0
RADIUS UNDER HEAD	R 0,50		0,50-0,60	10	0
MAJOR DIAMETER	3,35	3,53	3,50-3,53	10	0
MINOR DIAMETER	2,57		2,51-2,53	10	0
PITCH	1,30		1,27-1,29	10	0
THREAD ANGLE	60°		58°-60°	10	0
DRILLING POINT DIAMETER	2,80 MAX		2,77-2,78	10	0
DRILLING POINT LENGHT #3	4,75		4,38-4,75	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,75	10,25	8,83-8,93	10	0
TORSION	29 KGF-CM MIN		35-40	10	0
DRILLING TIME	4,0 SEC MAX		1,2-17	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>