

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>027.48160ZN</b>	<b>L.20/00373/41 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X16</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,82-7,85	10	0
WIDTH ACROSS CORNERS	MIN 8.71		8,66-8,71	10	0
HEAD THICKNESS	4,15	4,45	4,26-4,28	10	0
WASHER DIAMETER	9,80	10,50	10-10,10	10	0
WASHER THICKNESS	1 MAX		0,91-0,93	10	0
FIRST FULL THREAD LENGTH	MIN 1,60		0,66-0,887	10	0
MAJOR DIAMETER	4,62	4,80	4,74-4,79	10	0
MINOR DIAMETER	3,43	3,58	3,45-3,53	10	0
PITCH	1,59		1,60-1,61	10	0
THREAD ANGLE	60°		59°-40'-60°30'	10	0
POINT DIAMETER	3,12 MIN		3,23-3,27	10	0
POINT LENGTH	3,20 MAX		2,56-2,85	10	0
TOT LENGTH	15,20-16,80		15,29-15,44	10	0
TORSION	66 KGF-CM MIN		88-90	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ640	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	19	80	17	6	2	6	3	6	1	22	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>6,50</b>