

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
021.48130ZN	L.20/00373/35 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,8X13		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50	9,24-9,36	10	0
HEAD THICKNESS	3 REF		3,23-3,29	10	0
HEAD ANGLE	80°	82°	80°20'-81°40'	10	0
RADIUS UNDER HEAD	R 1,9		1-1,30	10	0
RECESS DIAMETER	5,10		5,21-5,23	10	0
RECESS DEPTH #2	2,59	3,10	2,78-2,83	10	0
FIRST FULL THREAD UNDER HEAD	1,60 MAX		1,22-1,59	10	0
MAJOR DIAMETER	4,62	4,80	4,78-4,80	10	0
MINOR DIAMETER	3,50		3,45-3,56	10	0
PITCH	1,59		1,60-1,61	10	0
THREAD ANGLE	60°		59°40'-60°50'	10	0
POINT DIAMETER	3,12 MIN		3,18-3,24	10	0
POINT LENGHT	3,20 MAX		2,49-2,66	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	12,20	13,80	12,47-12,54	10	0
TORSION	66 KGF-CM MIN.		135,14	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°WZ640	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	19	80	17	6	2	6	3	6	1	22	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
6,50