

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
016D.42095ZN	L.21/00113/5 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X9,5		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	R
	min.	max			
HEAD THICKNESS	2,75	3,05	2,89-2,98	10	
WASHER DIAMETER	9,42	10,00	9,65-9,80	10	
WASHER THICKNESS	1,00		0,92-1,03	10	
RADIUS UNDER HEAD	R. 1,60		R 0,70-0,80	10	
RECESS DIAMETER	4,60		4,26-4,36	10	
RECESS DEPTH #2	1,80	2,46	1,80-2,08	10	
FIRST FULL THREAD UNDER HEAD	1,40 MAX		0,77-1,10	10	
MAJOR DIAMETER	4,04	4,22	4,17-4,20	10	
MINOR DIAMETER	2,95	3,10	3,00-3,03	10	
PITCH	1,40		1,40-1,43	10	
THREAD ANGLE	60°		52°40'-54°	10	
POINT ANGLE	40°	50°	43°-45°	10	
TOTAL LENGHT	8,70	10,30	9,07-9,33	10	
TORSION	46 KGF-CM MIN.		56-60	10	
COATING THICKNESS	ZINC PLATED		OK	10	
VISUAL	W/18 LOCKING SERRATION U/HEAD TYPE C		OK	10	

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° XB292	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10
Valore rilevato Measured Value	21	80	12	4	2	5	4	4	1	34

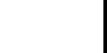
GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE



B



ej

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0



B

4X10

1

