

Manufactured by  
Prodotto daKilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>016D.35130ZN</b>	<b>L.19/00249/36 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,5X13</b>		<b>ZINCATO BIANCO Cr.3</b>

**DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE**

Characteristics	Specifications		Result	OK	R
	min.	max			
HEAD THICKNESS	2,35	2,60	2,48-2,56	10	
WASHER DIAMETER	8,42	9,00	8,54-8,78	10	
WASHER THICKNESS	0,70	0,90	0,78-0,84	10	
RECESS DIAMETER	4,20		3,86-3,95	10	
RADIUS UNDER HEAD	R. 1,4		0,70-0,90	10	
RECESS DEPTH #2	1,40	2,03	1,50-1,66	10	
FIRST FULL THREAD UNDER HEAD	1,30 MAX		1,25-1,30	10	
MAJOR DIAMETER	3,35	3,53	3,52-3,53	10	
MINOR DIAMETER	2,51	2,64	2,52-2,64	10	
PITCH	1,30		1,27-1,30	10	
THREAD ANGLE	60°		56°-63°	10	
POINT ANGLE	40°	50°	40°-40°05'	10	
THREAD LENGTH	FULL THREAD		OK	10	
TOTAL LENGTH	12,20	13,80	12,57-12,67	10	
TORSION	29 KGF-CM MIN.		34-37	10	
COATING THICKNESS	ZINC PLATED		OK	10	
VISUAL	W/18 LOCKING SERRATION U/HEAD TYPE C		OK	10	

**ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS**

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35

**GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO**

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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**ADDITIONAL NOTES - NOTE AGGIUNTIVE**



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<b>B</b>	<b>DIA</b>
<b>4X10</b>	<b>(mm)</b>
<b>2</b>	<b>5,50</b>

