

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
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|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>016.39160ZN</b>       | <b>L.21/00113/10 C</b>         |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>3.9X16</b>                  |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics      | Specifications |       | Result | OK | Rej |
|----------------------|----------------|-------|--------|----|-----|
|                      | min.           | max   |        |    |     |
| HEAD THICKNESS       | 2,55           | 2,80  |        | 10 | 0   |
| WASHER DIAMETER      | 9,42           | 10,00 |        | 10 | 0   |
| WASHER THICKNESS     | 1,00           |       |        | 10 | 0   |
| RECESS DIAMETER      | 4,40           |       |        | 10 | 0   |
| RADIUS UNDER HEAD    | 1,5 R          |       |        | 10 | 0   |
| RECESS DEPTH #2      | 1,63           | 2,26  |        | 10 | 0   |
| TO FIRST FULL THREAD | 1,40 MAX       |       |        | 10 | 0   |
| MAJOR DIAMETER       | 3,73           | 3,91  |        | 10 | 0   |
| MINOR DIAMETER       | 2,77           | 2,92  |        | 10 | 0   |
| PITCH                | 1,40           |       |        | 10 | 0   |
| THREAD ANGLE         | 60°            |       |        | 10 | 0   |
| POINT ANGLE          | 40°            | 50°   |        | 10 | 0   |
| THREAD LENGHT        | FULL THREAD    |       |        | 10 | 0   |
| TOTAL LENGHT         | 15,20          | 16,80 |        | 10 | 0   |
| TORSION              | 35 KGF-CM MIN. |       |        | 10 | 0   |
| COATING THICKNESS    | ZINC. PLATED   |       |        | 10 | 0   |
| VISUAL               | TYPE C         |       |        | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° LE312                   | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value | 21   | 78   | 13   | 3    | 2    | 1    | 1    | 2    |      | 33   | 2    |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

