

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
011D.42095ZN	L.20/00128/17 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X9,5		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	7,94-8,08	10	0
HEAD THICKNESS	2,75	3,05	2,84-2,86	10	0
RECESS DIAMETER	4,60		4,69-4,81	10	0
RECESS DEPTH #2	1,80	2,46	2,31-2,35	10	0
RADIUS UNDER HEAD	0,60 R		0,70-0,80	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
THREAD ANGLE	60°		59°-60°	10	0
PITCH	1,40		1,40-1,41	10	0
MAJOR DIAMETER	4,04	4,22	4,07-4,10	10	0
MINOR DIAMETER	2,95	3,10	2,96-3,07	10	0
POINT ANGLE	40°-50°		40°-41°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOT LENGHT	8,70-10,30		9,29-9,35	10	0
TORSION	46 KGF-CM MIN		54-57	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	18 SERRATION		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50