

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>011D.39130ZN</b>	<b>L.20/00128/16 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9X13</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	735-7,42	10	0
HEAD THICKNESS	2,55	2,80	2,55-2,60	10	0
RECESS DIAMETER	4,40		4,19-4,35	10	0
RECESS DEPTH #2	1,63	2,26	1,88-1,92	10	0
RADIUS UNDER HEAD	0,50 R			10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		0,73-1,01	10	0
THREAD ANGLE	60°		59°-62°	10	0
PITCH	1,40		1,40-1,42	10	0
MAJOR DIAMETER	3,73	3,91	3,86-3,88	10	0
MINOR DIAMETER	2,77	2,92	2,83-2,88	10	0
POINT ANGLE	40°-50°		40°-42°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOT LENGHT	8,70-10,30		12,90-13,30	10	0
TORSION	35 KGF-CM MIN		46-50	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	18 SERRATION		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>