

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>011D.39095ZN</b>	<b>L.20/00128/15 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9X9,5</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,28-7,42	10	0
HEAD THICKNESS	2,55	2,80	2,72-2,77	10	0
RECESS DIAMETER	4,40		4,33-4,44	10	0
RECESS DEPTH #2	1,63	2,26	1,71-1,94	10	0
RADIUS UNDER HEAD	0,50 R		0,60-0,70	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,31-1,34	10	0
THREAD ANGLE	60°		60°-64°	10	0
PITCH	1,40		1,41-1,42	10	0
MAJOR DIAMETER	3,73	3,91	3,86-3,89	10	0
MINOR DIAMETER	2,77	2,92	2,77-2,90	10	0
POINT ANGLE	40°-50°		40°-40°05'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOT LENGHT	8,70-10,30		9,66-10,13	10	0
TORSION	35 KGF-CM MIN		44-45	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	18 SERRATION		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>