

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
011D.25130ZN	L.20/00128/14 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X13		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,66-6,72	10	0
HEAD THICKNESS	2,35	2,60	2,35-2,44	10	0
RECESS DIAMETER	4,20		4,02-4,13	10	0
RECESS DEPTH #2	1,40	2,03	1,71-1,77	10	0
RADIUS UNDER HEAD	0,50 R			10	0
FIRST FULL THREAD UNDER HEAD	1,30 MAX		0,67-0,83	10	0
THREAD ANGLE	60°		61°-62°	10	0
PITCH	1,30		1,25-1,27	10	0
MAJOR DIAMETER	3,35	3,53	3,45-3,50	10	0
MINOR DIAMETER	2,51	2,64	2,53-2,59	10	0
LOCK SERRATION	18,00		OK	10	0
POINT ANGLE	40°-50°		40°-40°40'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOT LENGHT	12,20-13,80		12,94-13,21	10	0
TORSION	29 KGF-CM MIN		37-38	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	18 SERRATION		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50